

## Instruction of laying for Eucalyptus and Cypress massive

Ground: OSB - plates, screed new, screed old after consultation with producers of glue, mastic asphalt with previous grounding

Glue: Elastic 1K-PU- Glue (order quantity given by the producer).

Surface: Oil, oil/wax or lacquer (order quantity given by the producer).

The ground has to be dust-free, oil-free and dry. A CM-recording - depending on the screed - has to be done. With a laying on a floor heating the temperature of the surfaces mustn't exceed 27°C. Keep the heating-up log in mind. The to-be-passed Eucalyptus and Cypress parquet should be brought up to room temperature and the appropriate climate.

During the laying it's important to mind that the parquet is mixed from about three packages to gain an even appearance. The Eucalyptus and Cypress parquet can be nailed, screwed or glued. The gluing has to be made with elastic glues. The drying time recommended by the producers has to be followed.

With Eucalyptus and Cypress parquet the grinding has to be made with grains of 40, 60, 80, 100 and after the stopping with 120. The last grinding has to be made with a disc sander.

You must take care that your grain is compatible with the oil or the lacquer.

When the Eucalyptus and Cypress parquet is oiled the order quantity given by the producers has to be kept to achieve an even surface. The distance between the parquet and the walls mustn't be less than 15mm. After 8m an expansion joint made of cork or any similar material has to be put in. Expansion joints from the building must be kept.

A floating laying isn't acceptable.

IN-PARKETT